

WO 2005/008121

Protection of cryogenic storage units against filling
overpressures

5 The present invention relates to systems for filling a
cryogenic fluid storage tank from a mobile tank
comprising a pressurized-fluid supply pump that can be
connected via a filling hose to a fluid inlet of the
storage tank.

10 The use of a pressurized-fluid filling pump means that
safety precautions have to be taken in order to avoid
creating overpressures in the storage tank when filling
it. To do this, it is proposed that the pump delivery
15 be restricted using a calibrated orifice and/or that a
pneumatic or electromagnetic valve sensitive to a
pressure signal representing the pressure in the
storage tank be associated with the fluid inlet of the
storage tank.

20 It is an object of the present invention to propose a
filling system with enhanced safety and lower
maintenance costs.

25 To do this, according to one characteristic of the
invention, the mobile tank comprises a pump control
unit including a pressure sensor that can be connected
to a pressure tapping of the storage tank, and
programmable logic allowing the pump to operate when
30 the pressure measured in the storage tank lies within a
predetermined range.

According to other characteristics of the invention:

- the control unit is connected to a secondary hose
35 that can be connected selectively to the pressure
tapping of the storage tank,
- the filling hose comprises a disengageable non-
return valve device.

With the system according to the invention, the safety measures are transferred onto the supplier of liquid, thus dispensing with the problems of vigilance and maintenance at the site of the storage tank.

In addition, since the safety system is now associated not with the storage tanks but with the mobile tank, which supplies numerous storage tanks, the overall installation and operating costs are vastly reduced.

The present invention will now be described in conjunction with one particular embodiment given by way of non-limiting illustration and with reference to the attached drawing which, schematically, shows a storage tank filling system according to the invention.

The single figure shows a mobile tank 1, here consisting of a road semitrailer, and a stationary cryogenic-fluid storage tank 2 comprising, in the conventional way, a filling inlet 3 intended to be connected to the mobile tank.

The storage tank 2 further comprises a pressure tapping line 3 ending in a unit 4 comprising an outlet coupling 5.

According to one aspect of the invention, the mobile tank 1 comprises a pump 6 for carrying the cryogenic fluid contained in the tank under pressure to the inlet 3 of the storage tank 2 via a filling hose 7. The tank 1 also comprises a pump control unit 8 operationally connected to the pump and comprising a pressure measurement inlet 9 that can be connected, via a dedicated secondary hose 10, to the outlet 5 of the unit 4.

According to the invention, the pump control unit 8 includes a pressure sensor measuring the pressure

transmitted by the fluid 10 and supplying a pressure signal that is compared, in programmable logic, with a predetermined range of pressures within which operation of the pump 6 is permitted. With this arrangement, when
5 the hoses 7 and 10 are in place, the pressure sensor of the control unit 8 measures the pressure obtaining prior to refilling in the storage tank 2, the programmable controller establishing the predetermined operating range according to the pressure level
10 detected in the storage tank.

In practice, cryogenic containers are split into three main pressure range categories which thus define the pump operating ranges: typically from 0.5 to 5 bar;
15 from 6 to 15 bar; or from 16 to 35 bar. Depending on the operating range thus adopted, the programmable controller of the unit 8 allows the pump 6 to start up with a delivery pressure corresponding to the minimum pressure of the range then triggers a safety shutdown
20 of the pump if the maximum pressure of the preprogrammed range is reached in the storage tank.

The system according to the invention therefore affords positive safety, namely it guarantees that it will be
25 impossible to start the pump if the system fails. In addition, the secondary hose cannot be kept under pressure when disconnected from the storage tank, which means that the pressure seen by the pressure sensor is then brought down to a value of 0 bar gauge, again
30 preventing any pump start-up.

In one particular embodiment, the hose 7 is also provided with a disconnectable non-return valve device 11 which normally, when in the set position, allows the
35 fluid to flow only in the direction from the pump 6 to the fluid inlet 3. Through a manual mechanical device depicted schematically in the form of the lever 12, the valve can be placed in an inactive position allowing fluid to flow in the opposite direction, thus making it

possible to manually bleed part of the pipeline, the hose 7 then of course being disconnected from the pump 6.

- 5 Through an internal automatic mechanical device, a flow of the fluid in the normally permitted direction returns the non-return valve device 11 to its operational state ready for normal operation.
- 10 Although the invention has been described in conjunction with some particular embodiments, it is not restricted thereto but can be modified and varied in ways that will be evident to the person skilled in the art within the scope of the claims that follow.
- 15 In particular, to improve safety and optimize storage-tank filling rounds using the mobile tank 1, the storage tanks 2 are advantageously equipped with a vaporizer device which pressurizes them sufficiently in
- 20 order to allow them to satisfy the delivery and pressure demanded by the user until they are completely empty. In addition, the storage tank 2 advantageously comprises telemetry remotely assessing the level and associated with a calculation that calculates the
- 25 remaining capability so that the next delivery of fluid can be scheduled to occur when there is the lowest possible reserve left in the storage tank, compatible with guaranteed continuity of supply to the user.